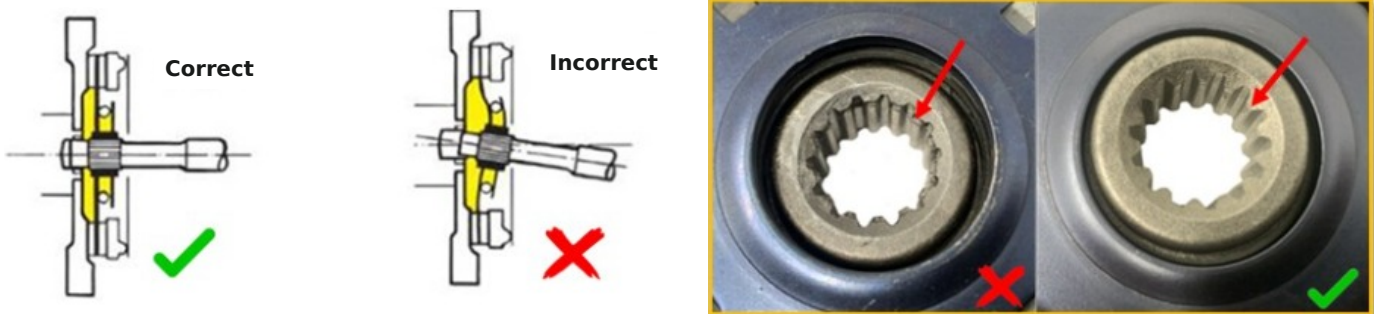


Disc installation • Preventing hub damage

Misalignment between the clutch disc and transmission input shaft can break the disc hub during installation.

1. Test-fit the disc on the input shaft before installation. Check that it fits and slides freely.
2. Never force the transmission into place or hammer the shaft into the disc.
3. If the transmission is difficult to mate, check alignment. Rotate the crankshaft until the input shaft enters smoothly without obstruction.



Correct and incorrect alignment; damaged splines (X) compared with good splines (✓).



Left: conical deformation and cracks caused by forcing assembly. Right: a new disc in good condition.

The deformation appears on the engine-facing side of the disc, caused by pressure from forcing the transmission into place.

Disc-hub damage resulting from failure to follow these recommendations is considered incorrect installation and is not accepted under warranty.